



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

000869

649.4701
Job Sheet 171749



Part No: 649.4701

Job Qty: 1 ea

Part Name: AW119 Cable Cutter System



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/8/18

Job Tracking No:

Due Date: 2/16/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: 647.4907 rev.e2 IPP REV:A 12.11.05 NEW ISSUE DD VERF:JLM IPP REV:B AS PER ECR 12-54 13-07-09
JLM VERIFIED BY:DD IPP REV:C 16.08.11 AS PER DWG REV.C DD VERF:JLM IPP REV:D 17.11.08 AS
PER DWG REV.E2 DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	2/16/18	2/16/18	0.00	0.00	Start Up Stores/Pkg-1		
100	Packaging	1 pcs	2/16/18	2/16/18	0.00	0.00	Packaging1-1		
110	QC	1 pcs	2/16/18	2/16/18	0.00	0.00	QC4		
120	Packaging	1 pcs	2/16/18	2/16/18	0.00	0.00	Packaging3-1		
130	QC21-FG	1 Ea	2/16/18	2/16/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
649.4902	Lower Cutter Assembly	1 Ea (1 ea)	90-Start up Operation	
649.4901	Upper Cutter Assembly	1 Ea (1 ea)	90-Start up Operation	
649.5010	Deflector	1 Ea (1 ea)	90-Start up Operation	
649.5214	Bracket	1 Ea (1 ea)	90-Start up Operation	
649.5212	Bracket	1 Ea (1 ea)	90-Start up Operation	
649.4811	Clip	1 Ea (1 ea)	90-Start up Operation	
649.5012	Deflector	2 Ea (2 ea)	90-Start up Operation	
649.5013	Deflector	2 Ea (2 ea)	90-Start up Operation	
649.5213	Doubler	2 Ea (2 ea)	90-Start up Operation	
649.5011	Deflector	1 Ea (1 ea)	90-Start up Operation	
649.5210	Doubler	2 Ea (2 ea)	90-Start up Operation	
649.4814	Doubler	2 Ea (2 ea)	90-Start up Operation	
649.4816	Doubler	3 Ea (3 ea)	90-Start up Operation	
601.3493	Quick Release Pin	2 Ea (2 ea)	90-Start up Operation	
649.5211	Shim	1 Ea (1 ea)	90-Start up Operation	
649.4813	Shim	4 Ea (4 ea)	90-Start up Operation	
649.4812	Shim	3 Ea (3 ea)	90-Start up Operation	
649.4815	Shim	3 Ea (3 ea)	90-Start up Operation	
646.9910	Struts	4 Ea (4 ea)	90-Start up Operation	
647.9014	Strut Bracket	8 Ea (8 ea)	90-Start up Operation	
649.5110	Wiper Deflector	2 Ea (2 ea)	90-Start up Operation	
649.5111	LH Wiper Deflector	1 Ea (1 ea)	90-Start up Operation	
649.5112	RH Wiper Deflector	1 Ea (1 ea)	90-Start up Operation	
AN3C12A	Bolt	8 Ea (8 ea)	90-Start up Operation	
AN4C5A	Bolt	4 Ea (4 ea)	90-Start up Operation	
AN4C7A	Bolt	2 Ea (2 ea)	90-Start up Operation	
CR3213-5-03	Cherry Rivet	8 Ea (8 ea)	90-Start up Operation	

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CR3213-4-05	Rivet	24 Ea (24 ea)	90-Start up Operation
91420A230	Screw	13 Ea (13 ea)	90-Start up Operation
NAS1832-3-7	Insert	8 Ea (8 ea)	90-Start up Operation
NAS1832-4-7	Insert	2 Ea (2 ea)	90-Start up Operation
NAS1834C3-300	Insert	2 Ea (2 ea)	90-Start up Operation
MS21042L08	Nut	9 Ea (9 ea)	90-Start up Operation
MS21042L3	Nut	22 Ea (22 ea)	90-Start up Operation
MS21042L4	Nut	4 Ea (4 ea)	90-Start up Operation
MS21059-3	Nut Plate	3 Ea (3 ea)	90-Start up Operation
MS20426AD3-5	Rivet	6 Ea (6 ea)	90-Start up Operation
MS20470AD4-3	Rivet, Universal Head	23 Ea (23 ea)	90-Start up Operation
NAS1097AD-4-3	Cherry Rivet	2 Ea (2 ea)	90-Start up Operation
MS20470AD5-11	Rivet	2 Ea (2 ea)	90-Start up Operation
MS24694-C57	Screw	2 Ea (2 ea)	90-Start up Operation
MS24694-S58	Screw	2 Ea (2 ea)	90-Start up Operation
MS27039-1-18	Screw	4 Ea (4 ea)	90-Start up Operation
MS27039-1-14	Screw	4 Ea (4 ea)	90-Start up Operation
MS27039-08-24	Screw (MS27039-0824)	3 Ea (3 ea)	90-Start up Operation
MS27039-1-13	Screw	13 Ea (13 ea)	90-Start up Operation
MS27039-08-19	Screw	26 Ea (26 ea)	90-Start up Operation
MS27039-1-25	Screw	2 Ea (2 ea)	90-Start up Operation
MS27039-1-08	Screw	4 Ea (4 ea)	90-Start up Operation
MS27039-1-10	Screw	6 Ea (6 ea)	90-Start up Operation
AN970-3	Washer	2 Ea (2 ea)	90-Start up Operation
NAS1149F0332P	Washer	53 Ea (53 ea)	90-Start up Operation
NAS1149FN832P	Washer	18 Ea (18 ea)	90-Start up Operation
NAS1149F0432P	Washer	8 Ea (8 ea)	90-Start up Operation
NAS620C-10L	Washer	8 Ea (8 ea)	90-Start up Operation
601.2045	RTV (LOCTITE 598)	1 Ea (1 ea)	90-Start up Operation
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	90-Start up Operation
NAS1149F0363P	Washer	16 Ea (16 ea)	90-Start up Operation
649.4817	Shim	4 Ea (4 ea)	90-Start up Operation
649.4820	Shim	1 Ea (1 ea)	90-Start up Operation
MS27039-08-13	Screw	12 Ea (12 ea)	90-Start up Operation
NAS1149CN832R	Washer	48 Ea (48 ea)	90-Start up Operation
MS21069-08	Anchor Nut	20 Ea (20 ea)	90-Start up Operation
MS20426AD3-4	Rivet	32 Ea (32 ea)	90-Start up Operation
649.4818	Shim	1 pcs (1 ea)	90-Start up Operation
649.4819	Shim	2 Ea (2 ea)	90-Start up Operation
NAS1330S08KB106	Rivnut	16 Ea (16 ea)	90-Start up Operation
MS20426AD4-4	Rivet	4 Ea (4 ea)	90-Start up Operation
NAS9303B-5-03	Rivet	4 Ea (4 ea)	90-Start up Operation

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	600.1012	1	37	0
	601.2045	1	35	0
	601.3493	2	12	0
	646.9910	4	48	0
	647.9014	8	108	0
	649.4811	1	16	0
	649.4812	3	24	0
	649.4813	4	14	0
	649.4814	2	14	0
	649.4815	3	12	0
	649.4816	3	20	0
	649.4817	4	16	0
	649.4818	1	7	0
	649.4819	2	14	0
	649.4820	1	16	0
	649.4901	1	7	0
	649.4902	1	9	0
	649.5010	1	5	0
	649.5011	1	9	0
	649.5012	2	8	0
	649.5013	2	10	0
	649.5110	2	11	0
	649.5111	1	0	0
	649.5112	1	0	0
	649.5210	2	9	0
	649.5211	1	12	0
	649.5212	1	7	0
	649.5213	2	7	0
	649.5214	1	7	0
	91420A230	13	122	0
	AN3C12A	8	217	0
	AN4C5A	4	94	0
	AN4C7A	2	129	0
	AN970-3	2	87	0
	CR3213-4-05	24	694	0
	CR3213-5-03	8	100	0
	MS20426AD3-4	32	4,352	0
	MS20426AD3-5	6	8,442	0
	MS20426AD4-4	4	1,695	0
	MS20470AD4-3	23	758	0
	MS20470AD5-11	2	1,002	0
	MS21042L08	9	1,175	0
	MS21042L3	22	3,785	0
	MS21042L4	4	1,843	0
	MS21059-3	3	357	0
	MS21069-08	20	114	0
	MS24694-C57	2	38	0
	MS24694-S58	2	13	0
	MS27039-08-13	12	467	0
	MS27039-08-19	26	1,055	0
	MS27039-08-24	3	118	0
	MS27039-1-08	4	437	0
	MS27039-1-10	6	413	0
	MS27039-1-13	13	416	0
	MS27039-1-14	4	523	0
	MS27039-1-18	4	1,394	0
	MS27039-1-25	2	90	0
	NAS1097AD-4-3	2	4,329	0
	NAS1149CN832R	48	281	0
	NAS1149F0332P	53	3,863	0
	NAS1149F0363P	16	285	0
	NAS1149F0432P	8	1,592	0
	NAS1149FN832P	18	4,974	0
	NAS1330S08KB106	16	102	0
	NAS1832-3-7	8	201	0
	NAS1832-4-7	2	34	0
	NAS1834C3-300	2	152	0
	NAS620C-10L	8	181	0
	NAS9303B-5-03	4	88	0

Part Specifications
Specifications could not be found.

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Master Unit 000869

Tel (613) 632-5200

Containers on Master Unit 000869				
Serial No	Part No	Customer Part No	Status	Quantity
S042316	600.1012		Allocated	1
S042315	601.2045	601.2045	Allocated	1
S042303	601.3493		Allocated	2
S042311	647.9014		Allocated	8
S042307	649.4811		Allocated	1
S042313	649.4812		Allocated	3
S042305	649.4814		Allocated	2
S042226	649.4818		Allocated	1
S042225	649.4819		Allocated	2
S042318	649.4901		Allocated	1
S042319	649.4902		Allocated	1
S042310	649.5011		Allocated	1
S014908	649.5013		Allocated	2
F149864	649.5210		Allocated	1
S042312	649.5211		Allocated	1
S042314	649.5212		Allocated	1
S042308	649.5214		Allocated	1
S042302	AN3C12A		Allocated	8
S042301	AN4C5A	AN4C5A	Allocated	4
S042300	AN4C7A		Allocated	2
S042279	AN970-3		Allocated	2
S042297	CR3213-4-05		Allocated	24
S042299	CR3213-5-03		Allocated	8
S042227	MS20426AD3-4		Allocated	32
S042258	MS20426AD3-5		Allocated	6
S042222	MS20426AD4-4	MS20426AD4-4	Allocated	4
S042257	MS20470AD4-3		Allocated	23
S042255	MS20470AD5-11		Allocated	2
S042271	MS21042L08		Allocated	9
S042268	MS21042L3	MS21042L3	Allocated	22
S042262	MS21042L4	MS21042L4	Allocated	4
S042260	MS21059-3		Allocated	3
S016889	MS21069-08		Allocated	14

S042253	MS24694-C57		Allocated	2
S042242	MS27039-08-13	MS27039-08-13	Allocated	12
S042288	MS27039-08-19		Allocated	26
S042291	MS27039-08-24		Allocated	3
S042281	MS27039-1-08	MS27039-1-08	Allocated	4
S042280	MS27039-1-10		Allocated	6
S042290	MS27039-1-13		Allocated	13
S042293	MS27039-1-14		Allocated	4
S042295	MS27039-1-18		Allocated	4
S042284	MS27039-1-25		Allocated	2
S042256	NAS1097AD-4-3		Allocated	2
S042251	NAS1149F0332P		Allocated	53
FM137544-25	NAS1149F0363P		Allocated	16
S042247	NAS1149F0432P	NAS1149F0432P	Allocated	8
S042249	NAS1149FN832P		Allocated	18
S042224	NAS1330S08KB106		Allocated	16
S042296	NAS1832-3-7		Allocated	8
S042275	NAS1832-4-7		Allocated	2
S042272	NAS1834C3-300		Allocated	2
S042245	NAS620C-10L		Allocated	8
S042221	NAS9303B-5-03		Allocated	4



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
000869	S042316	600.1012	Sealant PR1425B2 (#654 sem)	S022034	CCK017	1
000869	S042315	601.2045	RTV (LOCTITE 598)	Fm138615-70	CCK096	1
000869	S042303	601.3493	Quick Release Pin	FM127615-12	CCK100	2
000869	S042311	647.9014	Strut Bracket	F93290	CCK117	8
000869	S042307	649.4811	Clip	S014907	CCK121	1
000869	S042313	649.4812	Shim	S019437	CCK062	3
000869	S042305	649.4814	Doubler	S018938	CCK121	2
000869	S042226	649.4818	Shim	S004251	CCK121	1
000869	S042225	649.4819	Shim	S004305	CCK121	2
000869	S046587	649.4820	Shim	S012185	CCK121	1
000869	S042318	649.4901	Upper Cutter Assembly	F108550	CCK025	1
000869	S042319	649.4902	Lower Cutter Assembly	F124742	CCK026	1
000869	S046588	649.5010	Deflector	S027817	CCK036	1
000869	S042310	649.5011	Deflector	S014906	CCK122	1
000869	S014908	649.5013	Deflector	S009126	CCK063	2
000869	F149864	649.5210	Doubler		CCK122	1
000869	S042312	649.5211	Shim	F108557	CCK122	1
000869	S042314	649.5212	Bracket	S023081	CCK122	1
000869	S042308	649.5214	Bracket	S027933	CCK124	1
000869	S046590	91420A230	Screw	S042730	ST588	13
000869	S042302	AN3C12A	Bolt	S019391	OVER002	8
000869	S042301	AN4C5A	Bolt	S019407	ST345	4
000869	S042300	AN4C7A	Bolt	FM138246-0	ST345	2
000869	S042279	AN970-3	Washer	S003924	ST321	2
000869	S042297	CR3213-4-05	Rivet	S017099	ST319	24
000869	S042299	CR3213-5-03	Cherry Rivet	S023372	CCK003	8
000869	S042222	MS20426AD4-4	Rivet	FM132536	ST312	4
000869	S042257	MS20470AD4-3	Rivet, Universal Head	FM135536-1	ST310	23
000869	S042255	MS20470AD5-11	Rivet	F107100-1	ST309	2
000869	S042271	MS21042L08	Nut	S016879	ST303	9
000869	S042268	MS21042L3	Nut	S037284-1	FP001	22
000869	S042262	MS21042L4	Nut	S016351	ST303	4
000869	S042260	MS21059-3	Nut Plate	F123900-3	ST301	3
000869	S016889	MS21069-08	Anchor Nut		ST299	14
000869	S046592	MS21069-08	Anchor Nut	S043973	ST299	6
000869	S042253	MS24694-C57	Screw	F123648.0	ST285	2
000869	S046589	MS24694-S58	Screw	S044220	ST283	2
000869	S042242	MS27039-08-13	Screw	s019320-1	ST278	12
000869	S042288	MS27039-08-19	Screw	S027543	ST277	26
000869	S042291	MS27039-08-24	Screw (MS27039-0824)	F124326-9	GA	3
000869	S042281	MS27039-1-08	Screw	S020602	ST281	4
000869	S042280	MS27039-1-10	Screw	S006970	ST280	6
000869	S042290	MS27039-1-13	Screw	F125654	ST280	13
000869	S042293	MS27039-1-14	Screw	F124326-4	ST280	4
000869	S042295	MS27039-1-18	Screw	F124326	OVER006	4
000869	S042284	MS27039-1-25	Screw	FM127432	ST279	2
000869	S042256	NAS1097AD-4-3	Cherry Rivet	FM127615	ST267	2
000869	S014734	NAS1149CN832R	Washer		ST266	25
000869	S046591	NAS1149CN832R	Washer	S045862	ST260A	23

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
000869	S042251	NAS1149F0332P	Washer	S020603	ST262	53
000869	FM137544-25	NAS1149F0363P	Washer		ST262	16
000869	S042247	NAS1149F0432P	Washer	S024445	ST262	8
000869	S042249	NAS1149FN832P	Washer	S020604	ST263	18
000869	S042224	NAS1330S08KB106	Rivnut	S022118	ST261	16
000869	S042296	NAS1832-3-7	Insert	FM127615-2	ST548	8
000869	S042275	NAS1832-4-7	Insert	F123758	ST548	2
000869	S042272	NAS1834C3-300	Insert	F153859	ST549	2
000869	S042245	NAS620C-10L	Washer	FM127432-25	ST552	8
000869	S042221	NAS9303B-5-03	Rivet	FM138484-1	ST553	4

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 2/28/18 3:54 PM dart.quirion.sonia

#3.

Parts to scrap and replace

PART NUMBER	QTY	ACTION TO COMPLETE
649.4813	0	Replace with Rev E
649.4811	1	Replace with Rev E
649.4819	2	Replace with Rev E
649.4820	1	Replace with Rev E
649.5212	1	Replace with Rev C
649.5214	1	Replace with Rev C
600.1012	1	Scrap, because for date is expired